



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4575-1
Job Sheet 169624



Part No: D4575-1

Job Qty: 4 ea

Part Name: Beam



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 12/15/17

Job Tracking No:

Due Date: 12/20/17

Created By: Mario Poulin

Type: SOLD

Description:

Note: DWG REV A IPP REV:A 12.01.12 NEW ISSUE DD VERF:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea		12/19/17	0.00	0.00	Start Up Waterjet		SC
100	Waterjet	4 pcs		12/19/17	0.00	0.32	Waterjet1		DAS SC
120	QC	4 pcs		12/19/17	0.00	0.00	QC8		38
130	Brake NC	4 pcs		12/19/17	0.04	0.33	Brake NC 2		9-88 JFS
140	QC	4 pcs		12/19/17	0.00	0.00	QC5		PD 17-12-20
150	HandFinish	4 pcs		12/20/17	0.00	0.40	HandFinish1		2017-12-20 JSC
160	QC	4 pcs		12/20/17	0.00	0.00	QC3		PD 1/16
170	Packaging	4 pcs		12/20/17	0.00	0.00	Packaging3		
180	QC21-SA	4 Ea		12/20/17	0.00	0.00	QC21		DAS 21

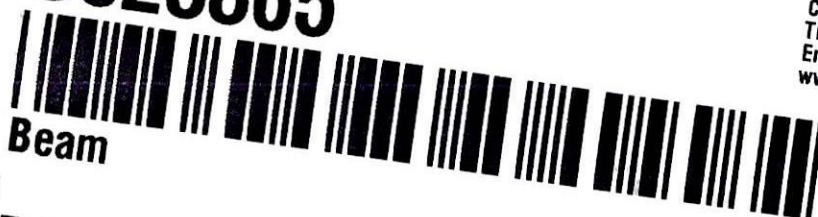
Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M2024T3S.050	2	116	0	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Beam	2.800Inches ± 0.010	2.810 2.790		
2	Beam	3.750Inches ± 0.010	3.760 3.740		
3	Beam	4.190Inches ± 0.030	4.220 4.160		
4	Beam	0.625Inches ± 0.010	0.635 0.615		
5	Beam	7.650Inches ± 0.030	7.680 7.620		
6	Beam	16.900Inches ± 0.030	16.930 16.870		
7	Beam	19.000Inches ± 0.030	19.030 18.970		
8	Beam	0.050Inches ± 0.010	0.060 0.040		

DART
AEROSPACE
S023365



Beam

PART NO:
Revision:
Operation:
Change No:

D4575 - 1

Start up Operation

Mfg Date: 12/15/17
Job No: 169624

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